



Accepted File Formats

- **Illustrator files (.ai)** - generated in Illustrator CS5.1 or lower
- **PDF files (.pdf)** - generated in Illustrator CS5.1 or lower
Note: check off "preserve illustrator editing capabilities"
- **EPS files (.eps)** - generated in Illustrator CS5.1 or lower

File Requirements

- **Graphics/Images:**
 - External (if linked, provide images)
 - Internal (if embedding, image resolution MUST BE 300 dpi)
- **Resolution:**
 - Graphics/images should be at least 300 dots per inch (dpi)
 - Graphic/image Scale: 100%
- **Type:**
 - Minimum 4.5 point size (**FDA requirement**)
 - Outlined (reminder minimum point size: 4.5) or embedded (send font files)
- **Colors:**
 - Spot, CMYK or grayscale (never RGB)
 - Indicate # of colors on file
- **Bleed:** Minimum of 0.125" from dielines
- **Live Area:** Minimum of 0.125" from dielines and folds
- **Include Layers:**
 1. callouts (CPC item number, dieline size), colors & notes
 2. dieline (0.15" stroke)
 3. type & graphics

Lot & Expiration Date/ Unvarnished Area:



If you have Lot/Exp requirements other than what is listed to the right, contact your Account Service Manager.

- **IFC/ Carton Placement:** If not indicated on dieline, request required placement from CPC
- **LBL Placement:** Can be positioned anywhere, vertical or horizontal
- **Pouch Placement:** Can be positioned anywhere, except on the seal (vertical or horizontal)
- **Size:** Leave the following unvarnished area for Lot # & Expiration Date:

"Lot # & Exp. Date" - Pre Printed	"LOT" & "EXP" - On-Line Printed
ONE LINE (LBL's/POUCH): .25" (h) x 1.25" (w) Lot # & Exp. Date: XXXXXX MM/XXXX videojet	ONE LINE (LBL's/POUCH): .25" (h) x 1.25" (w) LOT XXXXXX EXP MM/XXXX videojet
TWO LINE (LBL/IFC/POUCH): .43" (h) x .95" (w) Lot #: XXXXXX videojet/ emboss Exp. Date: MM/XXXX	TWO LINE (LBL/IFC/POUCH): .43" (h) x 1.125" (w) LOT XXXXXX videojet/ emboss EXP MM/XXXX
TWO LINE (STICK PACK): .31" (h) x .55" (w) XXXXXX XX/XX	UNVARNISHED AREA NOT REQUIRED

UPC

Provide UPC digits and CPC will generate a UPC-A or EAN13 Barcode

- **Color:** 100% Black (preferred)
- **UPC Placement:** Can be positioned anywhere, vertical or horizontal
- **Size/Space Requirement:**
 - 1.3125" (w) x 0.50" (h) **-OR-** 0.50" (w) x 1.3125" (h)

Components

- **Labels**
 - Paper backing must be white & no more than 0.0625" bigger than the label height
 - Lot/Exp Date area must be unvarnished and conform to size requirements above
- **Cartons**
 - 5 panel must be Z-Folded
 - 4 panel/blister boxes must be Center Seam Folded
 - SBS board (Solid Bleached Sulfate) needs to be between 15pt and 16pt